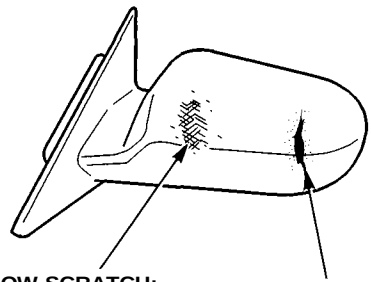
Repair Procedures



B. SHALLOW SCRATCH:
1 mm approx.
(0.04 in)

A. DEEP SCRATCH:
2 mm approx.
(0.08 in)

A. Deep scratches, when filling:

(1) Sand the damage section. (#120~#240)
(2) Apply the filler and dry.
(3) Sand the filler (#240~#400)
(4) Coat with the primer/primer surfacer and dry.
(5) Sand the primer surfacer. (#600~I800)
(6) Top coating.

B. Shallow scratches:

(1) Coat with the primer/primer surfacer.
(2) Sand the primer surfacer. (#600~#800)
(3) Top coating.

C. Repaint:

(1) Sand the primer surfacer. (#600~#800)
(2) Top coating.